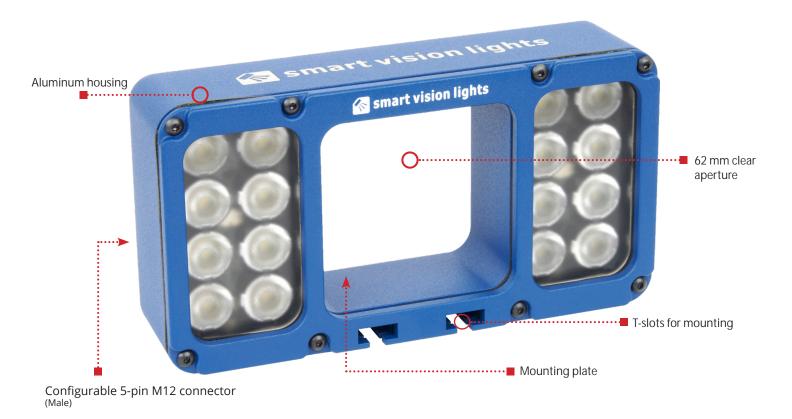


# JWL150-MD

# CTL Series DIRECT TO CAMERA



The JWL150-MD, part of the Camera to Light (CTL) Series, is an intense, compact light source meant to provide external illumination for machine vision cameras or smart cameras where the built-in illumination is not enough. This light can be connected directly to camera housings through optional mounting plates to illuminate areas larger than what is normally covered by the camera's internal light source. The JWL150-MD is compatible with many machine vision cameras and can be directly connected and controlled through a camera's trigger output.

# JWL150-MD HIGHLIGHTS

Warranty Tested Compliant
10 IEC CE
YEAR 62471 ROH

CE ROHS

IP 5-PIN M12

- ✓ Compatible with many machine vision cameras.
- ✓ Direct connect and control through camera's trigger output.
- ✓ Batwing design illuminates larger area than built-in lighting systems.
- ✓ Compact, integrated package made of robust aluminum.
- ✓ Mount camera directly to the light.







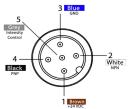
# **SPECIFICATIONS**

	Continuous Operation	OverDrive™ Operation		
Electrical Input	24 VC	24 VDC +/- 5%		
Input Current	Max. 750 mA	Peak 2.3 A charge rate		
Input Power	18 W	Peak 55 W during strobe		
PNP Trigger	2 mA @ 4 VDC   7 mA (	2 mA @ 4 VDC   7 mA @ 12 VDC   13.4 @ 24 VDC		
NPN Trigger	9.9 mA @ Co	9.9 mA @ Common (0VDC)		
Trigger Input	PNP > +3.3 VDC (24 VDC max.) to activate <u>or</u> NPN > GND (<1.4 VDC) to activate <b>(not both)</b>	PNP > +3.3 VDC (24 VDC max.) to activate <u>or</u> NPN > GND (<1.4 VDC) to activate ( <b>not both</b> )		
Mode Control	Connect pin 5 to 1-10 VDC (10 - 100% output); 24 VDC (Max)	Connect pin 5 to GND (See wiring configuration for more information)		
Strobe Duration	Min. 30 µs   Max. ∞	Min. 10 μs   Max. 7 ms		
Strobe Trigger Latency	30 µs	6 µs		
Strobe Frequency	Max 4 kHz or 1 / Duty Cycle a	Max 4 kHz or 1 / Duty Cycle as calculated, whichever is less.¹		
Duty Cycle	Not applicable	Max. 7% <sup>1</sup>		
Analog Intensity	Jumpering pin 5 to pin 1 wi	The output is adjustable from 10% - 100% of intensity limit by a 1 - 10 VDC signal.  Jumpering pin 5 to pin 1 will provide maximum intensity.  Intensity limit can be remotely adjusted via SmartVisionLink™²		
Connection	5-pin M1	5-pin M12 connector		
Operating Temperature	-10° - 40° C (14° - 104° F)   RH n	-10° - 40° C (14° - 104° F)   RH max 80% non-condensing humidity		
Storage Temperature	-20° to 70° C (-4° to 158° F)   RH	-20° to 70° C (-4° to 158° F)   RH max 80% non-condensing humidity		
IP Rating	I	IP65		
Weight	1.3 lb:	1.3 lbs   0.6 kg		
Compliances (Pending)	CE, IEC-62471, RoHS, U	CE, IEC-62471, RoHS, UL, CSA, FCC, KCC Pending		
Warranty	10	years <sup>3</sup>		

<sup>&</sup>lt;sup>1</sup>See page 5 for more information

# WIRING CONFIGURATION

#### **CONTINUOUS OPERATION MODE**



	724 100		
Pin layout	for light (Male Conne	ctor)	

Pins	Function	Signal	Wire Color
1	Power In	+24VDC	BROWN
2	NPN	Sinking Signal	WHITE
3	GND	Ground	BLUE
4	PNP	Sourcing Signal	BLACK
5	Intensity Control	1-10VDC	GREY*

For proper light function, apply either a PNP or NPN signal, not both.

Failure to supply light with correct input current will result in inconsistent lighting behavior.

(see Product Specifications for requirements)

For maximum intensity, tie pin 5 to pin 1 at +24VDC.

For continuous mode: PNP (pin 4) can be tied to +24 V DC (pin 1) or NPN (pin 2) can be tied to Ground (pin 3).

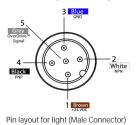
<sup>&</sup>lt;sup>2</sup>SmartVisionLink™ requires the purchase of the BTM-1000 bluetooth module, sold separately, and the SmartVisionLink™ app, free to download on the Apple App and Google Play stores.

<sup>&</sup>lt;sup>3</sup>See SmartVisionLights.com/warranty for details.



# **WIRING CONFIGURATION (continued)**

#### **OVERDRIVE OPERATION MODE**



Pins	Function	Signal	Wire Color
1	Power In	+24VDC	BROWN
2	NPN	Sinking Signal	WHITE
3	GND	Ground	BLUE
4	PNP	Sourcing Signal	BLACK
5	OverDrive™ Signal	Ground	GREY*

To enable OverDrive™ mode, tie pin 5 to pin 3.

For proper light function, apply either a PNP or NPN signal, not both.

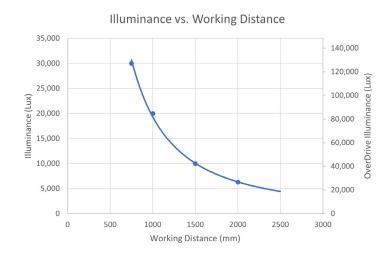
Failure to supply light with correct input current will result in inconsistent lighting behavior.

(see Product Specifications for requirements)

# LIGHTING PATTERNS

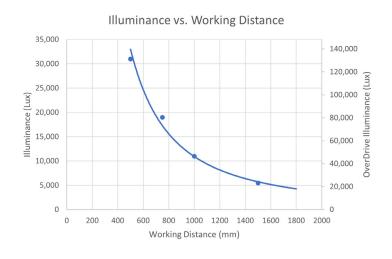
Smart Vision Lights recommends the JWL150-MD be used at a working distance between 500 mm to 2000 mm. Illuminance values taken on white light - 5700K

#### 10° lighting patterns





#### 14° lighting patterns



Beam Size at 80% Max Intensity vs. Working Distance 250 200 Beam Size @ 80 % (mm) 100 50 0 200 400 600 800 1400 1600 1800 2000 1000 1200 Working Distance (mm)

Beam Size Y (mm)

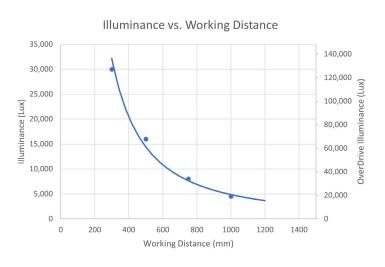
Beam Size X (mm)



# **LIGHTING PATTERNS (continued)**

Smart Vision Lights recommends the JWL150-MD be used at a working distance between 500 mm to 2000 mm. Illuminance values taken on white light -5700K

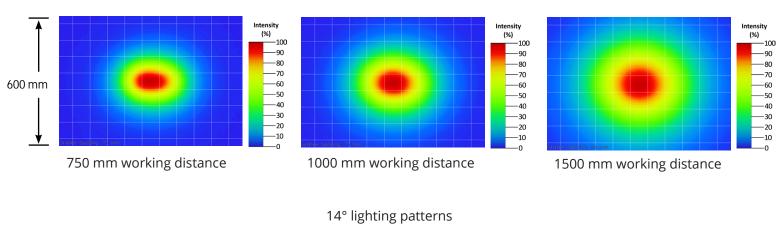
#### 30° lighting patterns

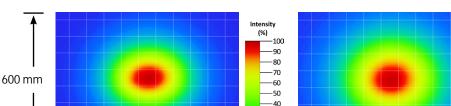




# **BEAM PATTERNS**

#### 10° lighting patterns





750 mm working distance

-30

-20

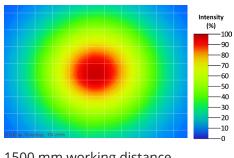
1000 mm working distance

(%)

100

-40

-20

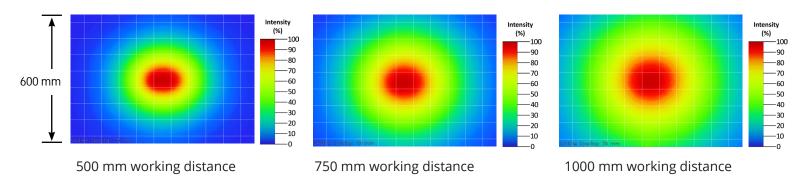


1500 mm working distance



# **BEAM PATTERNS (continued)**

#### 30° lighting patterns



# **LENS OPTICS**

#### **NARROW**

Narrow, 10° angle-cone lenses create a narrow beam of illumination and are used for long working distances.



#### WIDE

Wide, 30° angle-cone lenses create the largest area of illumination. They create a floodlight effect and can be used for the shortest working distances.



#### **NARROW (Standard)**

Narrow, 14° angle-cone lenses create are standard. They create a narrow beam of illumination and are used for long working distances.



# **MOUNTING**

T-Slots are located along the bottom of the JWL150-MD.

The JWL150-MD comes with two T-bolts, two washers, and two nuts





T-slots for mounting



# **EYE SAFETY**

According to IEC 62471: 2006. Full documentation available upon request with purchase of product.

#### Notice

Exempt Group: No photobiological hazard to eyes or skin even for continuous, unrestricted use. Applicable for wavelengths 625 and 850.

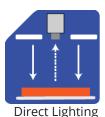
#### Caution

Risk Group 1:Possibly hazardous optical radiation emitted from this product. Do not stare at operating lamp. May be harmful to eyes. Safe for most applications except prolonged exposure. Applicable for wavelengths 470 and WHI.

# **ILLUMINATION**

The JWL150-MD works best for:



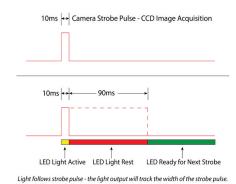


Bright Field

### **DUTY CYCLE**

#### This section applies only if light is in OverDrive™ strobe mode.

The Duty Cycle (D) is related to the Strobe Time (ST) and Rest Time (RT).



#### **Calculating Rest Time**

$$RT = \frac{ST}{D} - ST$$

RT = Rest Time ST = Strobe Time D = Duty Cycle

Example
$$90 \text{ ms} = \frac{10 \text{ ms}}{1} - 10 \text{ ms}$$

Rest Time is 90 ms for 10 ms Strobe Time

#### **Calculating Strobe Rate**

$$SR = \frac{D}{ST}$$

SR = Strobe Rate (strobes per second)

ST = Strobe Time (seconds)

D = Duty Cycle

Example 
$$1000 = \frac{0.1}{0.0001}$$

Strobe Rate is 1000 strobes per second

#### **Calculating Duty Cycle**

$$D = ST \times SR$$

SR = Strobe Rate (strobes per second)

ST = Strobe Time (seconds)

D = Duty Cycle

Example

 $0.1 = 0.0001 \times 1000$ 

Duty Cycle is 10% (0.1)

#### Maximum Duty Cycle for OverDrive™ light is 7%.

Maximum Strobe Frequency is 1/ calculated duty cycle or 4,000 strobes per second, whichever is less.

### MULTI-DRIVE™

Multi-Drive™ provides both continuous and OverDrive™ modes from a single integrated driver. Users can select the lighting mode via the input wiring configuration. With OverDrive™, the light can be strobed at up to 10 times the intensity\* of continuous mode.



<sup>\*</sup>See lighting section for more information on this light's OverDrive values.



## SAFESTROBE™

SafeStrobe™ is a unique technology that applies safe working parameters to ensure high current LEDs are not damaged by driving them beyond their limits, such as maximum strobe time or duty cycle. This is especially beneficial for overdriving our high current LEDs.

### SMARTVISIONLINK™

The JWL150-MD is SmartVisionLink<sup>TM</sup>-enabled and is designed so intensity limits can be adjusted using the SmartVisionLink<sup>TM</sup> app\*.

SmartVisionLink™ provides a way for a light to communicate with an app on a mobile device or tablet. This technology allows users to adjust the intensity limit of the light in both continuous operation and OverDrive™ strobe mode. By connecting the BTM-1000 Bluetooth module to a light that is SmartVisionLink™-enabled, a user can adjust parameters for the light. The SmartVisionLink™ app is available free to download in the Apple App and Google Play Stores.

Visit SmartVisionLights.com/SmartVisionLink for more information.

\*Requires the purchase of the BTM-1000 bluetooth module, sold separately.



### **CONNECTING A BTM-1000**

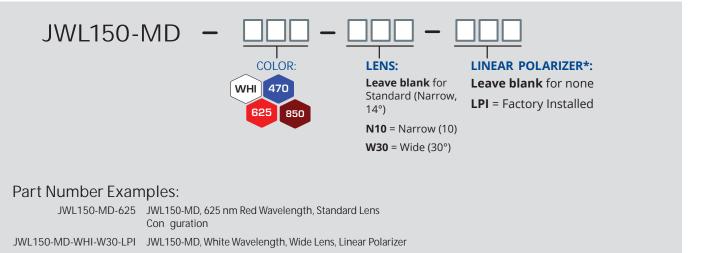
The BTM-1000 can be connected directly to a light or attached to a jumper cable that is connected to a light. Once the light's intensity limit is set to a desired level, the BTM-1000 can be removed from the light or cable.

The pigtail end of the BTM-1000 is connected directly to the light or to the cable attached to the light - sold separately.





## PART NUMBER GUIDE



\*For lights with lenses, running in continuous operation while using a linear polarizer with certain wavelengths (e.g., white, blue) may

# **ACCESSORIES**





Additional wavelengths and lens options available upon request.

burn the polarizer. Incorrect usage of the polarizer is not covered by warranty.



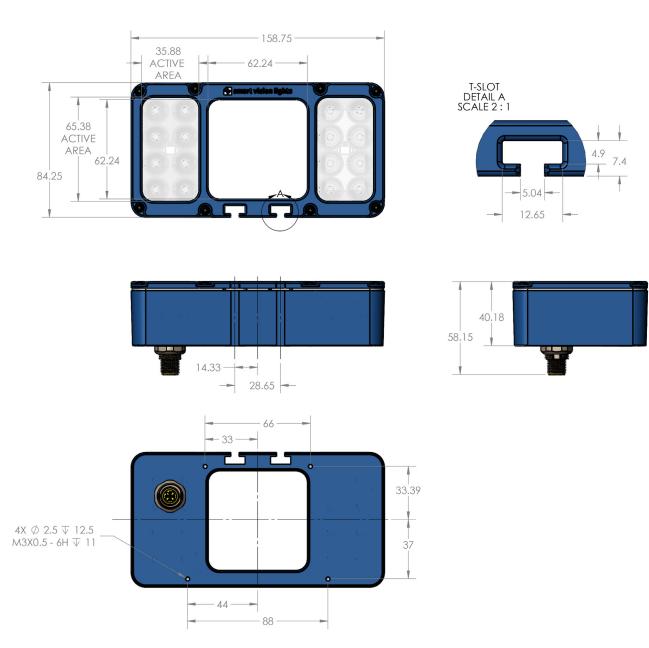
Light comes with two T-bolts, two nuts, and two washers.





# **PRODUCT DRAWINGS**

CAD files are available on our website. Drawings are in mm.





# **GLOSSARY**

This glossary covers all Smart Vision Lights product families; some content in this section may not apply to this specific light.

#### **TERMINOLOGY**

**Continuous Operation** The light stays on continuously.

**OverDrive**<sup>™</sup> Integrated driver that produces a high-current strobe to the LEDs to drive them beyond their nominal continuous operation output.

Multi-Drive™ Integrated driver that combines continuous operation and OverDrive™ strobe mode

NanoDrive™ Integrated driver that provides fast switching where the light can go from off to on in less than 500 ns.

**Built-in Driver** The driver contained within the light that controls the current to the LEDs and provides PNP, NPN, and analog dimming controls.

SmartVisionLink™ Integrated feature that enables lighting control through the Bluetooth module and app.

Camera to Light Connect the light directly to the camera, without the need for additional controllers or equipment.

**Polarizers** Filters that reduce reflections on specular surfaces.

**Diffusers** Widens the angle of emission by scattering light in all directions.

**Pattern Area Lighting** Modulated lighting pattern placed over a backlight's surface used to enhance defect detection on transparent and glossy surfaces

**SafeStrobe** Limiter to keep the light in safe working parameters.

**Direct Connect** Connect lights in a series without the use of cables.

Daisy-Chain Connect lights in a series with the use of cables.

Dark Field

Direct

Diffuse Panel

#### TYPES OF ILLUMINATION



A P

Bright Field

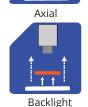
Line



Dome "Light Tent"

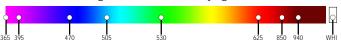


Radial



#### **COMMON COLOR / WAVELENGTHS LEGEND**

Wavelengths options range from 365 nm to 1650 nm.\* Additional wavelengths available for many light families.



\*See Part Number section for this light's available standard wavelengths.



Shortwave Infrared LEDs are available in 1050 nm, 1200 nm, 1300 nm, 1450 nm, 1550 nm, and 1650 nm.\*

\*Check Part Number section to see if <u>this light</u> is available in SWIR wavelengths.

For more information please contact:

# BOCK OPTRONICS INC. 14 Steinway Blvd., Unit 7

14 Steinway Blvd., Unit 7 Toronto, Ontario M9W 6M6

Tel: (416) 674-2804 sales@bockoptronics.ca www.bockoptronics.ca





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